

Date: Wednesday, 5/16/2007 8:13:26 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LUG	
Job Number	32376A		Part Number	D2657	
Estimate Number	10338		Drawing Number	D2657 REV A	
P.O. Number	N/A		Project Number	N/A	
This Issue	5/16/2007	S.O. No.	Type	PURCHASED PARTS	
Prsht Rev.	NC		Drawing Revision	A	
First Issue	N/A		Material	N/A	
Previous Run	32018A		Due Date	6/6/2007	
Written By			Qty:	32	Um: Each
Checked & Approved By					
Comment	Est Rev: A		New Issue	05-11-07	JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0750X02500	ASTM A21 Steel .75"x2.5" 
Comment: Qty.: 0.1925 f(s)/Unit Total : 6.1589 f(s) Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch <u>1041288</u> 36 07.06.12 32		
2.0	BAND SAW	BAND SAW 
Comment: BAND SAW Cut blanks: 2.200" long 36 07.06.13 32		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio FA040 and Dwg D2657 2-Deburr 36 07.06.13 32		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 36 07.06.13 32		
5.0	QC8	SECOND CHECK 
Comment: SECOND CHECK 36 07.06.13 32		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

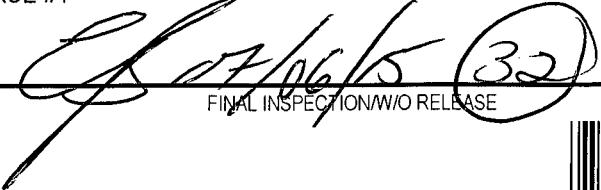
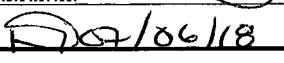
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LUG
Job Number: 32376A		Part Number: D2657
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 		
7.0	QC21 	FINAL INSPECTION/W/O RELEASE  
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion  		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

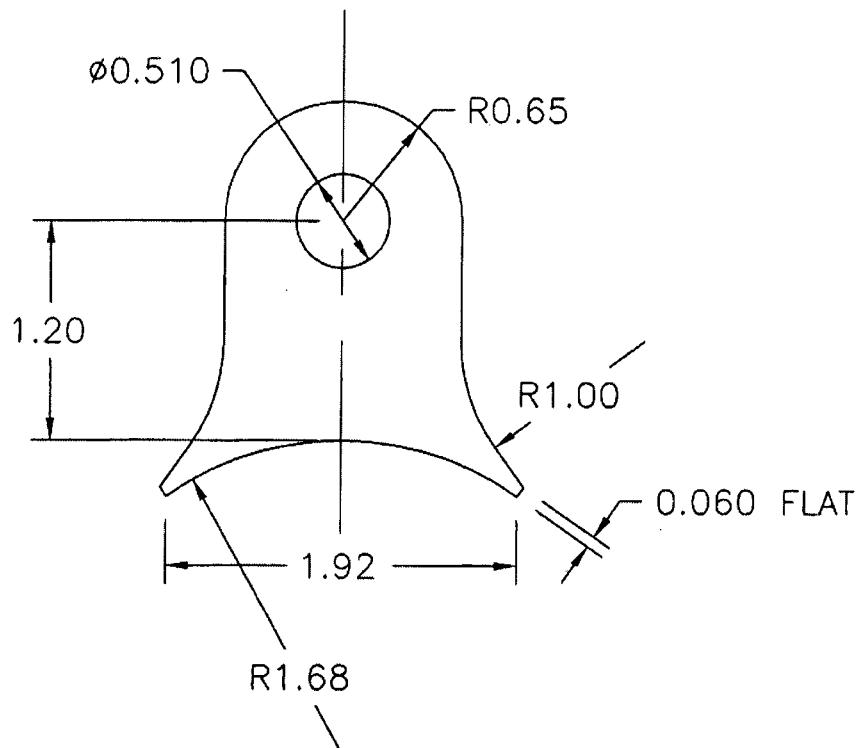
NOTE: Date & initial all entries



1 COPY
DRAFT

DESIGN <i>DS</i>	DRAWN BY <i>DS</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>S</i>	APPROVED <i>S</i>	DRAWING NO. D2657	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LUG	SCALE 1:1
A	97.11.03		NEW ISSUE

RELEASED
97/11/07 DS



BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~

MATERIAL: ASTM A36 STEEL 0.375 THICK

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 32376A

32376 A.

DART AEROSPACE LTD	Work Order:	32654
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SA	Audited by:	EN	Prototype Approval:	N/A
Date:	01.06.13	Date:	07/06/13	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.23	New Issue	KJ/RF	EE